

FRONT SPOILER INSTALLATION GUIDE



A) Once you start to instal your Maier front spoiler, you may need:

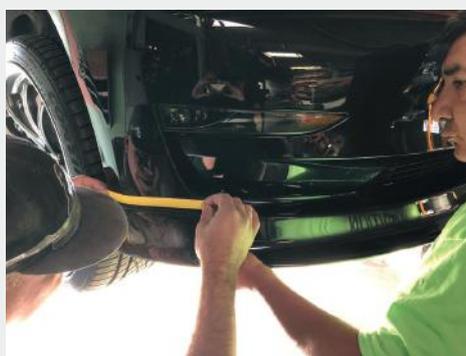
- access to a lift makes like easier as the car is raised and lowered for ease of installation
- with out a lift you will need a jack to raise the car
- simple masking tape
- common head screw driver or something close that has a smooth edge not to scratch or tear up the plastic stock Tesla fasteners
- 7/16", 10mm socket and open end wrenches
- drill & drill bit 1/4" size.
- 3M 06396 automotive adhesive promoter is ideal but may not be 100% necessary. Instead of that you can simply use a degreaser to write down the surface that the tape will adhere to.
- Using a lift, it takes our shop 45 minutes.



B) We put the car on the lift and raise it to chest level

C) One person holds the spoiler up to the car

Use masking tape to simply mark a line where the spoiler will ultimately live. This is **ONLY** a reference point. Later you will mount the spoiler with the 2 sided tape exposed and it will stick immediately and you don't want to reposition it. Leave the tape and put the spoiler off to the side.



D) Raise the car to eye level

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E) Roughly 18" back from the leading edge of the nose...

remove the 4 fasteners that hold the plastic belly pan in place. NEED NOT REMOVE THIS panel. Just disconnect one end.



F) There are also fasteners holding up the front panel in the wheel well...

**just in front of the tire. Remove them as well. This will ultimately give you access to the front 6 mounting points of the nose.



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G) Remove the (6) plastic buttons on the belly pan & nose.



H) We have placed 3M (2) sided tape in place (part# 06383)...

It is up to the installer but we peel off the red plastic on the ends and leave the red plastic on the center 3 locations that cover the top of the nose section. We use this as a cushion and bond the ends only. Keep in mind you will be bolting the spoilers into position with 6 nuts & bolts. It will not come off easily.



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I) Once the spoiler is in place (held by tape)...

drill the holes in the Maier spoiler. ****Carefully pull each tab back to find the best location to drill. WE INTENTIONALLY do not pre drill these holes as there are some variances from car to car and don't want to compensate with 6 over sized holes.**



J) Pull the plastic panel down...

and reach towards the nose to put the first nut & bolt into place. This will help to keep the spoiler from moving while you drill the following (5) holes.



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K) Finish installing the (6) nuts and bolts



L) We provide nyloc nuts so you need not use lock washers

M) Re mount the plastic back in place (4) 10mm bolts and you are done

