

Product data sheet



Polyester/cotton core spun, glacé

- the sewing thread with special finish for heavy-duty applications
- for closing and decorative seams
- fine matt sheen
- extremely durable in the seam



Technical data:

Ticket no.	Tex no.	Linear density (dtex) (DIN EN ISO 2060)	Linear density (Nm) (DIN EN ISO 2060)	Breaking force (cN) (DIN EN ISO 2062)	Elongation at break (%) (DIN EN ISO 2062)	Needle size Nm	Needle size No.
8	350	1350 * 3	7 / 3	15200	19	210-250	26-27
11	260	671 * 4	15 / 4	11320	24	160-180	23-24
15	200	660 * 3	15 / 3	9150	23	140-160	22-23
20	135	430 * 4	23 / 4	7390	22	130-160	21-23
25	120	410 * 3	24 / 3	5490	20	130-160	21-23
30	105	322 * 3	31 / 3	5260	27	120-140	19-22
35	80	423 * 2	24 / 2	3800	20	110-130	18-21

Ticket 30 = Polyamide/cotton core spun, glacé.

Fastness properties:

Colour fastness to artificial daylight (ISO 105 B02)	≥ 4
Colour fastness to dry cleaning (ISO 105 D 01)	≥ 4
Colour fastness to perspiration (ISO 105 E04)	≥ 4
Colour fastness to rubbing 1) dry (ISO 105 X 12)	≥ 4
Colour fastness to rubbing 2) wet (ISO 105 X 12)	≥ 4
Colour fastness to washing 60°C (ISO 105-C06 E2S)	≥ 4
Colour fastness to water (ISO 105 E 01)	≥ 4

For Vat Dyeings: colour fastness to Rubbing 1) dry Grade 3.

Care labels:



Article assortment:

Ticket no.	Tex no.	Article no.	Make-up	Spool type	No. of colours
8	350	10815	1.500 m	FS	on request
11	260	10030	1.100 m	FS	20
15	200	10035	1.400 m	FS	20
20	135	10040	2.000 m	FS	20
25	120	10046	2.750 m	FS	36
30	105	10048	2.500 m	FS	37
35	80	11042	4.000 m	FS	60

Ticket 30 = Polyamide/cotton core spun, glacé. When used for exterior applications colour changes are possible due to the cotton part.

These details and data are provided purely for informational purposes. The mentioned applications are given as examples only. Individual tests are important to ensure that required technical specifications are fulfilled.

Main application:

- Upholstery

**Further application:**

- Apparel
- Shoes & Accessories

Certifications and special testings: